

Hand Trucks & Accessories

Parts List



For Ordering, Information & Technical Assistance:



Call: (800) 328-1480 or (651) 345-3386

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Mail orders to : Valley Craft, Inc., 2001 South Highway 61 • Lake City, MN 55041



A



B



D



E



F



G

ITEM	PART NO.	DESCRIPTION	QTY
Wheels & Casters			
A	F6-0004-A5	10 x 2 1/2" Solid Rubber Demountable Wheel	
B	Z3-0001-A5	10 x 2 1/2" Solid Rubber Tires	1
D	Z3-0002-A4	1" Sealed Flange Ball Bearing	2
E	Z1-0132-A9	3/8" - 16 x 1" Hex Head Cap Screw	4
F	Z1-0214-A0	3/8" Lockwasher	4
G	Z1-0026-A8	3/8" - 16 Hex Jam Nut	4
I	F6-0011-A6	10 x 2 1/2" Molded-On Wheel	
	Z5-0598-A7	10 x 2 3/4" Cushion Rubber Tires (used on Waste & Chip Trucks)	
J	Z3-0135-A4	6 x 2" Molded-On Poly Wheel w/ 3/4" Roller Bearings	
M	Z5-0652-A5	Hub Cap	1



I

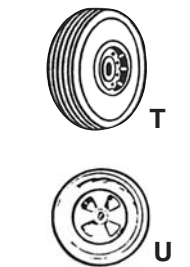
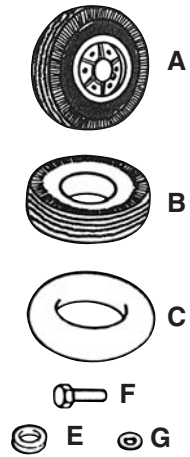


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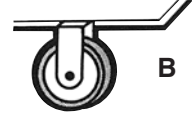



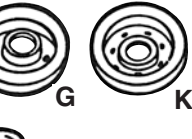




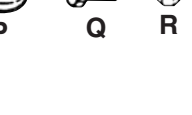
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RUNNING GEAR

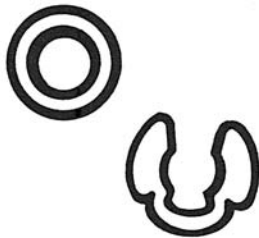
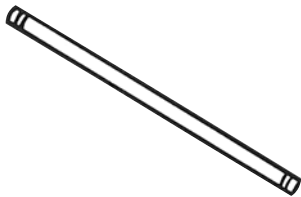
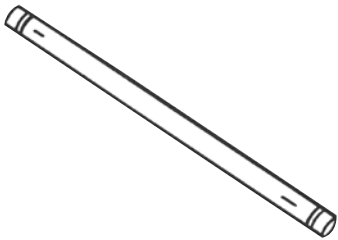
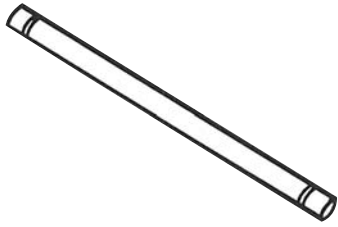


ITEM	PART NO.	DESCRIPTION	QTY
Wheels & Casters			
A	Z3-0681-A7	12 x 3 ¹ / ₂ " Demountable Air Wheel	1
B	Z3-0007-A9	12 x 3 ¹ / ₂ " 4-Ply Tire	1
C	Z3-0008-A8	12" Inner Tube	1
E	Z3-0002-A4	1" Sealed Flange Ball Bearing	6
F	Z1-0132-A9	³ / ₈ " - 16 x 1" Hex Head Cap Screw	6
G	Z1-0214-A0	³ / ₈ " Lockwasher	6
H	Z1-0026-A8	³ / ₈ " - - 16 Hex Jam Nut	1
J	F6-0032-A1	12 x 3 ¹ / ₂ " Demountable Air Wheel with Brake Hub	
K	Z3-0007-A9	12 x 3 ¹ / ₂ " 4-Ply Tire	1
L	Z3-0008-A8	12" Inner Tube	1
O	Z3-0002-A4	1" Sealed Flange Ball Bearing	2
P	Z1-0139-A2	³ / ₈ " - 24 x ⁵ / ₈ " Hex Head Cap Screw	6
Q	Z1-0214-A0	³ / ₈ " Lockwasher	6
T	Z3-0032-A8	10 x 2 ³ / ₄ " Premium Semi-Pneumatic Wheel	2
	Z3-0023-A9	³ / ₄ " Sealed Flange Ball Bearings	
U	Z3-0347-A8	10 x 2 ³ / ₄ " Standard Semi-Pneumatic w/ ³ / ₄ " Bearings	
	Z3-0026-A6	16 x 8" Wheel Assembly (Nursery Truck)	
	Z3-0094-A3	16 x 4" Wheelbarrow Wheel	

RUNNING GEAR

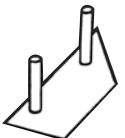
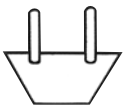
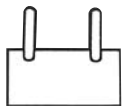
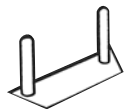
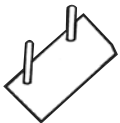
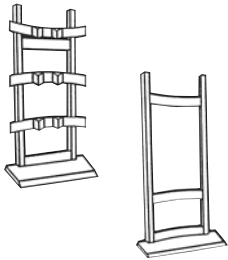
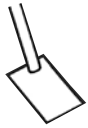
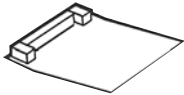
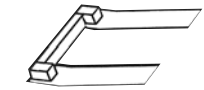
	ITEM	PART NO.	DESCRIPTION	QTY
	A	Z3-0597-A9	Swivel Caster Assembly with 8 x 2" Molded-On Wheel (used on Waste & Chip Trucks)	
	A	Z3-0121-A0	Swivel Caster Assembly with 6 x 2" Molded-On Wheel (used on Platform Trucks, 4-Wheel Pallet Trucks and Bale Trucks)	
	B	Z3-0124-A7	Rigid Caster Assembly with 6 x 2" Molded-On Wheel (used on Platform Trucks)	
	C	Z3-0359-A3	Swivel Caster Assembly with 10" Air Wheels (used on Waste & Chip Trucks and Platform Trucks)	
		Z3-0380-A6	Swivel Caster assembly with 8" Air Wheel	
	D	Z3-0782-A8	10 X 3 1/2" Demountable Air Wheel	
	E	Z3-0025-A7	10 X 3 1/2" 4-Ply Tire	1
	F	Z3-0024-A8	10" Inner Tube	1
	G	Z3-0022-B8	Hub (PN-10FL)	1
	H	Z3-0023-A9	3/4" Sealed Flange Ball Bearings	2
	I	Z1-0187-A3	1/4 - 20 x 3/4" Socket Head Cap Screw	4
	J	Z1-0035-A7	1/4 - 20 Hex Keys Nuts	4
	K	Z3-0021-B9	Flange (PN-10F)	1
	L	F6-0100-A8	10 X 3 1/2" Demountable Air Wheel with Brake Hub	
	M	Z3-0025-A7	10 X 3 1/2" 4-Ply Tire	1
	N	Z3-0024-A8	10" Inner Tube	1
	P	Z3-0023-A9	3/4" Sealed Flange Ball Bearings	2
	Q	Z1-0187-A3	1/4 - 20 x 3/4" Socket Head Cap Screw	4
	R	Z1-0207-A9	1/4" Internal Lockwasher	4
	S	Z3-0021-B9	Flange (PN-10F)	1
	P			
	Q			
	R			

RUNNING GEAR



PART NO.	DESCRIPTION
1" Diameter Steel Axles	
F3-0069-A0	19 ¹ / ₄ " - For Small Cylinder & General-Purpose Trucks
F3-0001-A1	22 ¹ / ₂ " - For Pallet, Some Large Cylinder & General-Purpose Trucks
F3-0027-A1	25" - For Drum Trucks & Bale Trucks
F3-0052-A9	35" - For Large Tree Cart
Aluminum Axles	
F3-0041-A3	25" - For Aluminum Drum Trucks, 1" Dia.
F3-0173-B1	22 ⁷ / ₈ " - For Rear Wheels on Aluminum Drum Trucks, ³ / ₄ " Dia.
³/₄" Diameter Steel Axles	
F3-0079-A8	17 ¹ / ₄ " - For Small Cylinder, Utility & Delivery Trucks with 10" Semi-Pneumatic Wheels
F3-0080-A5	18" - For Beverage Trucks with Semi-Pneumatic Wheels
F3-0084-A1	18 ³ / ₄ " - For Small Cylinder, Utility & Delivery Trucks w/10" Air Wheels
F3-0053-A8	19 ¹ / ₂ " - For Beverage Trucks with 10" Air Wheels
F3-0083-A2	20 ¹ / ₂ " - For Large Cylinder, Utility & Delivery Trucks with 10" Semi-Pneumatic Wheels
F3-0082-A3	21 ¹ / ₂ " - For Case trucks with 10" Air Wheels
F3-0056-A5	22" - For Large Cylinder, Utility, Appliance & Delivery Trucks with 10" Air Wheels
F3-0174-B0	22 ⁷ / ₈ " - For Rear Wheels on Steel Drum Trucks
F3-0081-A4	24 ³ / ₄ " - For Utility Trucks with 10" Air Wheels & Brakes
Washers & Retaining Rings	
Z1-0013-A3	1" I.D. x 10 Gauge Washer
Z1-0012-A4	1" I.D. x 14 Gauge Washer
Z1-0011-A5	1" I.D. x 18 Gauge Washer
Z1-0010-A6	³ / ₄ " I.D. x 10 Gauge Washer
Z1-0009-A9	³ / ₄ " I.D. x 14 Gauge Washer
Z1-0008-A0	³ / ₄ " I.D. x 18 Gauge Washer
Z1-0267-A6	⁵ / ₈ " I.D. Washer
Z1-0223-A9	1" Retaining Ring
Z1-0236-A4	³ / ₄ " Retaining Ring
Z1-0231-A9	¹ / ₄ " Retaining Ring
Z1-0266-A7	Cotter Pin

SHOES



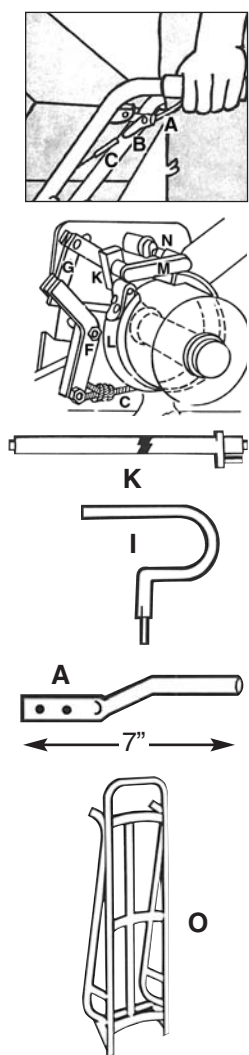
PART NO.	DESCRIPTION	QTY
Pallet Truck Shoes		
R70003	11 $\frac{1}{2}$ " Standard Length Pallet Forks for Pallet Trucks	
R70415	14 $\frac{1}{2}$ " Long Pallet Truck Shoe	
F7-0412-B8	10 x 19" Solid Shoe	
Z1-0136-A5	$\frac{3}{8}$ " - 16 x 2 $\frac{1}{4}$ " Hex Head Cap Screw	2
Z1-0047-A3	$\frac{3}{8}$ " Nylon Nut	2
Drum & Bale Truck Shoes		
R70044 (R) R70045 (L)	Steel Shoes For Steel Drum Trucks	
R60065 (R) R60066 (L)	Aluminum Shoes for Aluminum Drum Trucks	
R70920 (R) R70921 (L)	Steel Shoes for Aluminum Drum Trucks	
Sliding Shoes		
F6-1246-A1	Sliding Shoe for Deluxe Cylinder Trucks	
Z3-0160-A2	Spring for Sliding Shoes	
Aluminum Beverage/Utility Trucks		
R70979	8 x 16" Steel Shoe for Items 3880, 3885, 3890, 3895, 4335 4340, 4345, 4350, 4580, 4585, 4590, 4595	2
R70980	10 x 16" Steel Shoe for Items 3881, 3886, 3891, 3896	
F7-0427-B1	8 x 16" Steel Shoe for Item 3970	
F7-0971-B1	10 x 16" Steel Shoe for Item 3971	
F7-0974-B8	8 x 19" Steel Shoe for Items 3795, 3805, 4065, 4070, 4075 4080, 4300	
F7-0976-B6	10 x 19" Steel Shoe for Items 4066, 4071, 4076, 4081, 4301	
Aluminum Cylinder Trucks		
F6-0692-A2	4 x 11 $\frac{1}{2}$ " Aluminum Shoe for Items 3500, 3505, 3520, 3525	
Steel Beverage/Utility Trucks		
F7-0421-B7	8x 19" Steel Shoe for Items 4090, 4095, 4100, 4105, 4298	
F7-0420-B8	10 x 19" Steel Shoe for Items 4091, 4101, 1149	
Steel Cylinder Trucks		
F7-0423-B5	4 x 11 $\frac{1}{2}$ " Steel Shoe for Items 3550, 3565	
Aluminum Cylinder Trucks		
F7-0424-B4	4 x 11 $\frac{1}{2}$ " Steel Shoe for Items 1238, 1250, 1325, 1380	
F7-1935-B4	7 x 14 $\frac{1}{2}$ " Steel Shoe for items 1303, 1320, 1470, 1480	

HANDLE GRIPS



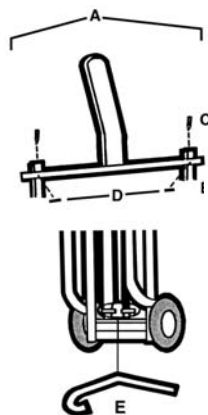
PART NO.	DESCRIPTION	QTY
Z5-0014-A8	1" I.D. Handle Grip for Light Duty Aluminum Trucks	1
Z5-0007-A7	1 1/8" I.D. Handle Grip for All Steel Hand Trucks	1
Z5-0085-A2	1 5/16" I.D. Handle Grip for Light Duty Aluminum Trucks	1
Z5-0085-A2	1 1/4" I.D. Handle Grip for Nursery Trucks	1

BRAKE PARTS



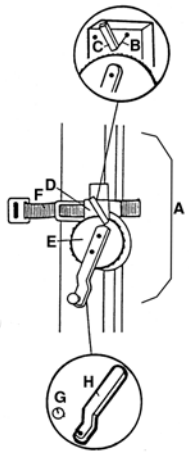
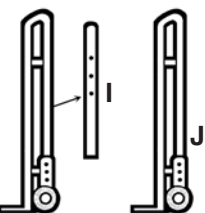

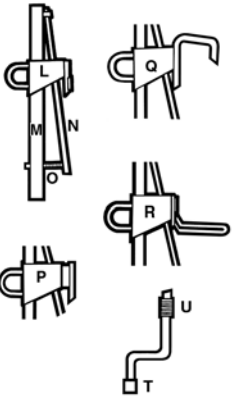

ITEM	PART NO.	DESCRIPTION	QTY
M	F3-0012-A8	Connecting Link	2
B	F3-0014-A6	Brake Cable Clevis	1
L	F6-2177-A2	Brake Band	2
G	F3-0022-B4	Short Link for Rocker Arm Assembly on All Brake Trucks	1
F	Z1-0190-A8	5/16" x 1/2" Socket Head Screw	1
	F6-0028-A7	Brake Rocker Arm Assembly for All Brake Trucks (F, G and 2 1/4" x 5/8" Spring Pins)	1
N	Z3-0174-A6	Brake Eccentric for Stair Trucks	1
N	Z3-0012-A2	Brake Eccentric for All Other Brake Trucks	2
K		Brake Rod (Specify Truck Model Number)	1
C		Brake Cable (Specify Truck Model Number)	1
I	F3-0047-A7	Loop Type Brake Handle for Stair Trucks & Waste & Chip Trucks	1
A	F3-0013-A7	Long Brake Handle for Most Brake Trucks	1
O		Aluminum Cylinder Trucks Specify Model Number	

PARTS UNIQUE TO PRODUCT GROUPS



ITEM	PART NO.	DESCRIPTION	QTY
Pallet Trucks - Trip Pedal			
A	R70006	Trip Pedal for All Pallet Trucks	
C	Z1-0106-A1	Socket Head Set Screw (5/16 x 18 1/2")	2
D	Z1-0066-A9	Pin Spring (1/8 x 7/8")	2
E	R70212	Trip Spring	2
	Z1-0035-A7	Nut	
	Z1-0109-A8	Screw (1/4 x 20 1/2")	

PARTS UNIQUE TO PRODUCT GROUPS

ITEM	PART NO.	DESCRIPTION	QTY
			
A	F6-0896-A6	Strapping Attachment Assembly	
B	F3-0087-A8	Torsion Spring	
C	F3-0206-A4	Pawl	
D	F7-0401-B1	Strapping Attachment Weldment	
E	F7-2556-B0	Ratchet Weldment	
F	F6-0165-A0	Nylon Strap Assembly	1
G	Z5-0027-A3	Knob	1
	Z1-0026-A8	Nut	1
	Z1-0131-A0	Screw	1
H	F7-0046-B2	Handle	1
			
I	F7-0498-B5	Skid Rail Guard, 1089 & 1118	
	Z3-0160-A2	Spring for Sliding Shoe	
K	F7-0488-B7	Mounting Bar, 1089 & 1118	1
			
	R60039	Steel Chine Hook Assembly with Mounting Bar	
L	F7-0049-B9	Steel Chine Hook Weldment	
M	F7-0047-B1	Mounting Bar	
N	F7-0048-B0	Trip Arm Weldment	
O	Z3-0017-A7	Spring	
			
	R60063	Aluminum Chine Hook Assembly with Mounting Bar	
L	F6-0070-B2	Aluminum Chine Hook Weldment	
M	F6-0068-A8	Mounting Bar	
N	F6-0069-A7	Trip Arm Weldment	
O	Z3-0017-A7	Spring	
	F6-0949-A3	Steel/Fibre Chine Hook Assembly with Mounting Bar	
	F6-0950-A9	Alum/Fibre Chine Hook Assembly with Mounting Bar	
	F6-0947-A5	Steel/Lckg Cover Chine Hook Assembly	
P	F7-0951-B5	Chine Hook Weldment, Steel/Fibre	
P	F6-0952-A7	Chine Hook Weldment, Alum/Fibre	
Q	F7-0954-B2	Chine Hook Weldment, Steel Locking Cover	
R	F7-0953-B3	Chine Hook Weldment, Steel/Plastic	
S	Z5-0075-A4	Tip	
T	Z3-0112-A1	Spring	
			
U	F7-0076-B5	Skid Rail Guard	